

drop by June 29

Work Order ID 71193

Thursday, June 23, 2011 11:21:29 AM



Page 1

Item ID: D3279-1

Accept



Setup Start



Revision ID:

Item Name: Window

Stop



Start Date: 6/23/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/28/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: *V*

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID

Operation Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3279

Rev A

100

0.00



PURCHASING

Waterjet

Memo

0.00

B1-6-28

FLOW CNC Waterjet

1-Cut as per Dwg D3279

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary

(4)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

QC

Memo

0.00

B1-6-28

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

S u l d e t z 8

(4)

130



Small Fab

Small Fab

0.00

0.00

Small Fab

Memo

1-Deburr

2-Engrave part# & Batch # as per Dwg D3279

140



Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

S u l d e t z 8

(4)

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop


**Sequence ID/
Work Center ID**
**Operation
Description**
**Set Up/
Run Hours**
Tool ID
Tool #
**Plan
Code**
**Accept
Qty**
**Reject
Qty**
**Reject
Number**
**Insp.
Stamp**

150



Identify as per dwg & Stock Location:

0.00

✓ *6/23/11 (4)*

Packaging

Memo

0.00

Packaging

160



QC21- Final Inspection - Work Order Release

0.00

6/23/11

QC

Memo

0.00

Quality Control

PL 11/06/29 (4)

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Picklist Print

Thursday, June 23, 2011 11:21:27 AM

Page 1

Work Order ID: 71193



Parent Item: D3279-1



Parent Item Name: Window

Start Date: 6/23/2011

Required Date: 6/28/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: A[05.03.22] New Issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MACRLICS.125		Purchased	No			100	sf	287.4934	3.296	13.87789			B116-28

1/8" Polycast II Sheet

Location	Loc Qty	Loc Code
MAT	142.2467	
117431	142.2467	
MAT018	142.2467	
117324	68.7667	17324
117340	73.48	
MAT019	3	
115338	3	

(4)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

D3065-5DART AEROSPACE LTD	Work Order:	41193
Description: Window	Part Number:	D3279-1
Inspection Dwg: D3279 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>B</u>	Audited by:	<u>S</u>	Prototype Approval:	N/A
Date:	11-6-28	Date:	11/06/28	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.09.14	New Issue	KJ	[Signature]

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

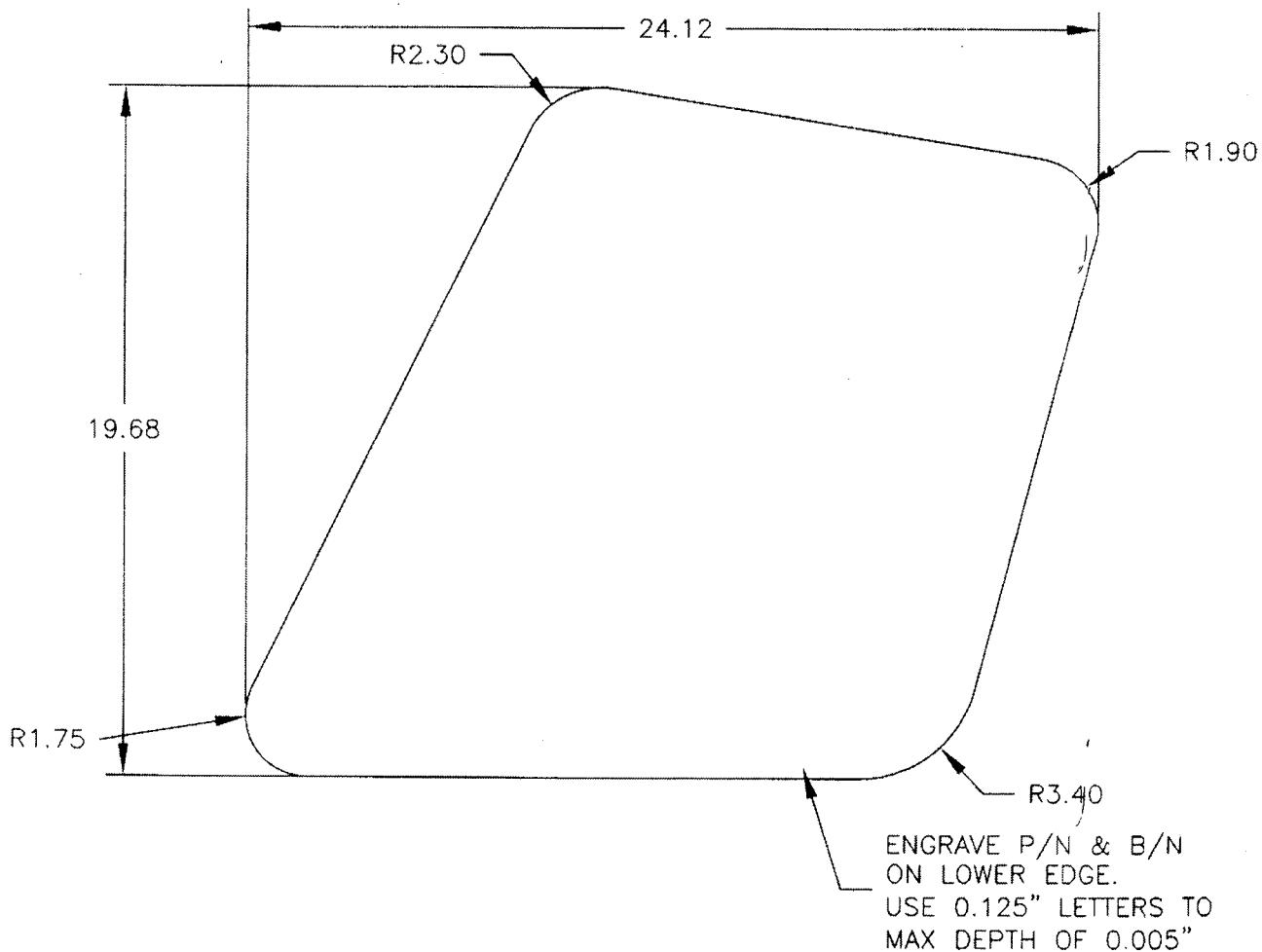
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DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3279	REV. A SHEET 1 OF 1
DATE 05.02.18		TITLE PASSENGER WINDOW (R44)	SCALE 1:5
A	05.02.18	NEW ISSUE	

RELEASER
05.03.18 *[initials]*

**D3279-1 WINDOW**

- 1) CUT PER TEMPLATE D3279-1T1
- 2) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425, 0.125 THICK (REF DART SPEC. M-ACRYLIC-S.125)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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